WATER-BASED INTUMESCENT FIRE-RETARDANT CLEAR COATING

PRODUCT NUMBER

FW-30

TYPE

The water-based fire retardant coating based on nonflammable resin with special pigment and additives, which will be intumescent with the fire to form a fine foam layer. This foam layer can insulate substrates to contact with the fire, therefore consumedly cut down flammability of flammable substrates and retard the transmission of heat and the expansion of fire. When combined with appropriate primers and a weather-resistant topcoat, the system can also be used for exterior applications.

USES

Used for wood furniture,-interior decoration and bamboo products(bamboo scaffolding). Any building materials or areas requiring fire protection.

CHARACTERISTICS

- 1. Very fast drying for recoating in a short time.
- 2. Use the water thinner without any pollution.
- 3. Inflated above several times when occurred the fire to rapidly reach the fireproof and fire-retardant effects.
- 4. Carbonized foam body can resist high temperature up to 1000°C.

FINISH Flat

COLOR White SPECIFIC GRAVITY $1.35 \pm 0.05 \text{ Kg/L}$

90 ± 10 KU (25 °C) VISCOSITY

DRYING TIME (25 °C) Set-to-touch 0.5 hr. Dry hard 2 hrs.

OPTIMUM FILM THICKNESS

Wet 205 micros Dry 110 micros (per coat)

SUGGESTION OF PAINT FILM

1.CNS 14705 class 3 : above 386µ (min. 4 times) 2.BS476 Part 6 : above 327µ (min. 3 times) 3.BS476 Part 7 Class 1 : above 327µ (min. 3 times) 4.ASTM E84 class A : above 160µ (min. 2 times) 1.CNS 14705 class 3 : 868 g/m² (5.7 m²/GAL)

THEORETICAL COVERAGE

: 734 g/m² (6.9 m²/GAL) 2.BS476 Part 6 3.BS476 Part 7 Class 1 : 734 g/m² (6.9 m²/GAL) 4.ASTM E84 class A : 150 ft²/Gal (13.9 m²/Gal) Min. 8hrs.

OVERCOATING INTERVALS

THINNER

Water THINNING RATE Max. 5%(by wt.) **VOLUME SOLIDS** Above 60%

STORAGE SHELF LIFE

Minimum 12 months under normal storage conditions.

FIREPROOF TEST 1. CNS 14705 class 3.

> 2. BS476 Part 6 & BS476 Part 7 Class 1. 3. ASTM E84 class A(UL File No. R13583).

APPLICATION METHOD

NOTE

Spray or Brush.

- 1. Before application, stir paint evenly.
- 2. Adhered moisture, grease, rust, dirt or loose paints film on substrate must be cleaned thoroughly.
- 3. Rough the smooth surface with sand papers and avoid applying the paint in humid exceed 85% RH or temperature low to 5°C.
- 4. The fireproof effect and dry film thickness of fire-etardant coating is in direct proportion, namely the thicker the dry film, the better the intumescent effect of paint film and the better the fireproof effect.

EPDM383801XX V1.2

YUNG CHI PAINT & VARNISH MFG. CO., LTD.

No.26, Yen Hai 3rd Road, Kaohsiung, Taiwan. TEL:886-7-8713181 http://www.rainbowpaint.com.tw

FAX:886-7-8715443