WATER-BORNE TRAFFIC RACK COATING

PRODUCT NUMBER No.427TL

TYPE The fast drying traffic paint based on special water-borne resin with weather, water and abrasion

resistant pigments.

USES Used for the zebra crossing and lane lines of asphalt or cement road.

CHARACTERISTICS 1. Fast drying under normal temperature and weather for 10 minutes after applying then can traffic.

2. Tough film with excellent adhesion and abrasion resistance. (duration for heavy car with 25 tons)

3. Water-borne paint with very low VOC value(lower than 100g/L).

4. Without lead, mercury, and formaldehyde. Safe and odorless.

GLOSS Flat to Semi-gloss

SPECIFIC GRAVITY Above 1.4 Kg/L

VISCOSITY Above 60 Ku (25°C)

VOLUME SOLID Above 60 %

DRY TIME Touch free: 10 minutes Cure: 0.5 hour Final cure: 7days (25°C)

SURFACE TREATMENT Application on new asphalt roads after being completed for 7 days.

> 2. Application on cement-based material after being completed for 28 days and machine surface

polish is needed.

Please read user's guide before use it.

OVERCOATING INTERVAL

Minimum 5 mins / Max 7 days $(25^{\circ}\text{C}/120\mu \text{ WFT})$

OVERCOATING INTERVAL MINIMUM TIME

WFT	15℃	25 ℃	30 ℃
120µ	15 min	5 min	3 min
250µ	30 min	8 min	6 min

OPTIMUM THICKNESS

WFT 180µ DFT 100µ

COATING TIMES

Twice at least (DFT 100µ at least each time; Coverage about 0.3 Kg/m²)

THINNER

Tap water $(5 \sim 10 \text{ cleaning tools excluded})$

STORAGE SHELF LIFE

Minimum 1 year under normal storage conditions.

APPLICATION METHOD

Airless Spray, Brush, Roller.

NOTE

- 1. Adhered dust and sand on road surface must be cleaned thoroughly to avoid influence on the performance of adhesion.
- 2. The paint poured of the barrel did not recycle use to ensure the quality.
- 3. Avoid application in rainy days or on wet surface.
- 4. The remaining paint in bucket should avoid placing too long to deterioration.
- 5. The paint must storage in ventilation and shade place, so do not place the paint in outdoor to exposure, to avoid effect the quality of paint. Ideal storage temperature: below 40°C.

REMARK

The practical coverage will depend on the shape of objects or environmental condition.

EPDM410427TL V1.1

YUNG CHI PAINT & VARNISH MFG. CO., LTD.

No.26, Yen Hai 3rd Road, Kaohsiung, Taiwan. TEL:886-7-8713181 http://www.rainbowpaint.com.tw

FAX:886-7-8715443