EPOXY ANTI-STATIC COATING

No.1015 N PRODUCT NUMBER

TYPE The two-pack, solvent-less conductive coating based on special solvent-less epoxy resin

and hardener with conductive pigment.

USES Used for the ground such as electronics factory, wafer fab, cleanrooms, laboratories,

hospitals, precision instrument rooms, computer rooms, powder factories, textile mills,

solvent storage yard, arms and ammunition storehouse etc.

CHARACTERISTICS 1. Tough and hard film, very good adhesion.

2. Excellent resistance to water and oils.

3. Excellent resistance to chemicals and corrosion.

4. No carbon fibers, and the surface is flat and smooth.

GLOSS Above 85%

COLOR Limited, please refer to colors card

MASS DENSITY Above 1.3 Kg/L (mixture)

90 ~ 120 KU (25°C) VISCOSITY

Set-to-touch Dry hard 18 hrs. Fully cured 7 days (25°€). **DRYING TIME**

OPTIMUM FILM THICKNESS Dry film above 0.6 mm THEORETICAL COVERAGE 1.0 Kg/m² @ 0.8 mm

Min. 24 hrs. Max. 2 days (25°C) OVERCOATING INTERVALS

Base: Hardener = 4:1 (by wt.) MIXING RATIO

NON-VOLATILE CONTENT Above 95% (mixture)

POT LIFE 30 minutes (mixture, 25°C)

THINNER No.1005 Epoxy Thinner (SP-12) (cleaning tools only)

 $10^6 \sim 10^9 \Omega$ (dissipative flooring) : No. 1098 W or No. 2098 AS PRECEDING COATS

STORAGE SHELF LIFE Minimum 1 year under normal storage conditions.

APPLICATION METHOD Trowel or brush (Only used in small area repairing.)

NOTE

- 1. Mix base and hardener according to mixing ratio and stir thoroughly.
- 2. Adhered moisture, grease, dirt, rusts and corrosive salts on substrate must be removed thoroughly.
- 3. Avoid applying the paint in rainy weather or humidity above 85% RH, particularly a wet surface must be thoroughly dried.
- 4. All equipment must be cleaned immediately after use.
- 5. When directly apply on the surface of cement products, the surface must be completely
- 6. When overcoating interval is exceeded, the paint film must be roughened to insure adhesion.

EPDM101015NX V1.2

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