## **ACRYLIC EMULSION PAINTS**

PRODUCT NUMBER 406 / 407 / 408 / 409

**TYPE** The emulsion paint based on excellent water and alkali resistant water-based acrylic

resin with special pigments and additives.

**USES** Decorative and protective paint used for interior or exterior walls of office buildings,

hotels, public areas, hospitals, shops and villa residences etc.

**CHARACTERISTICS** 1. The use of water as the solvent without pollution and fire danger.

2. Use water as a dilution to be able to reduce the construction cost.

3. Tough film with good appearance.

4. Excellent weather resistance, exposing to the sun without chalking.

5. Excellent resistance to water and alkali.

**FINISH** Flat, gloss

**COLOR** Desired colors

**HIDING POWER** Above 8.0 m<sup>2</sup>/L (depending on colors) MASS DENSITY Above 1.0 Kg/L (depending on colors)

VISCOSITY Above 70 KU (25°C)

**DRYING TIME** Set-to-touch 1/2 hr. Dry hard 2 hrs. (25°C)

**OPTIMUM FILM THICKNESS** Wet 85 microns Dry 35 microns

THEORETICAL COVERAGE 44.5 m³/Gal 11.8 m³/L

OVERCOATING INTERVALS Min. 3 hrs.

White: above 50% NON-VOLATILE CONTENT Others: above 45%

**THINNER** Tap water

THINNING RATE 5~10%

PRECEDING COATS No.467 Water-based Penetrating Waterproof Sealer (No.467 matched with No.467AD

used to have better effects.)

STORAGE SHELF LIFE Minimum 3 years under normal storage conditions.

APPLICATION METHOD Airless Spray, Brush, Roller.

NOTE

1. Before application, stir paint evenly, and when paint is too thick, the tap water within specified quantity can be added.

- 2. Adhered moisture, grease, and dirt on substrate must be cleaned thoroughly.
- 3. The red, #18 yellow and #19 yellow should be used alone, don't use them to mix with other colored paints, if required, please use No.411~412 Acrylic Emulsion Paints to avoid color fading.
- 4. The application must wait for 2 to 3 weeks until the walls were completely dry off and the moisture content under 12%, because the new constructed cement walls contain a lot of moisture and free alkaline substances that may reduce paint film performance and adhesion. After applying the primer, the topcoat can be applied.
- 5. Avoid construction when it is rainy or atmospheric relative humidity is above 85RH, especially when the surface is wet, it must be completely dried; It can be applied only when the surface temperature is between  $5^{\circ}$ C ~  $40^{\circ}$ C.

EPDM410406XX V1.3

## YUNG CHI PAINT & VARNISH MFG. CO., LTD.

No.26, Yen Hai 3rd Road, Kaohsiung, Taiwan. TEL:886-7-8713181 http://www.rainbowpaint.com.tw

FAX:886-7-8715443