WATER-BASED EPOXY ANTI-MILDEW PAINT

PRODUCT NUMBER 500-4

TYPE A twp-pack, high quality anti-mildew paint based on water-based acrylic resin with

weather resistant pigment and high performance anti-mildew agent.

USES Used for substrate surface, such as concrete, cement walls, brick walls, steel

structures, aluminum etc to prevent mildew growth, especially suitable for food plant,

refrigeration plant, hospital or parking lot to use in internal walls.

CHARACTERISTICS 1. Water-base, without pollution.

2. Excellent adhesion and resistance to water, chemicals and corrosion.

3. Excellent resistance to weather, dust and dirt.

4. Meet JIS Z 2911 specifications.

FINISH Flat, semi-gloss

COLOR White or light colors

Above 10.0 m²/L HIDING POWER

MASS DENSITY Above 1.05Kg/L

VISCOSITY

DRYING TIME Set-to-touch 2 hrs. (25°C)

OPTIMUM FILM THICKNESS Wet 90 microns Dry 35 microns

42.0 m²/Gal THEORETICAL COVERAGE 11.1 m²/L @DFT 35 microns

70~100 KU (25°C)

OVERCOATING INTERVALS Min. 18hrs. (25°C)

POT LIFE Above 24hrs. (mixture, 25°C)

NON-VOLATILE CONTENT Above 45% (depending on colors)

MIXING RATIO Base: hardener = 1:8 (by vol.) **THINNER**

Tap water THINNING RATE 5~10%

PRECEDING COATS Cement wall: No.410-1, No.1073

> Steel: No.1027, No.1075 Aluminum: No.500P. No.1020

PAINTING SYSTEM Concrete: 1. No.410-1 / No. 500-4 / No.500-4

2. No.1073 / No.1002 / No. 500-4 / No.500-4

Steel: 1. No.1027 / No.1009 / No. 500-4 / No.500-4

2. No.1075 / No.1075 / No. 500-4 / No.500-4

Aluminum: 1. No.500P / No. 500-4 / No.500-4

2. No.1020 / No. 500-4 / No.500-4

Minimum 3 years under normal storage conditions.

Airless Spray, Brush, Roller.

1. Before application, stir paint evenly, and when paint is too thick, the tap water within specified quantity can be added.

- 2. Adhered moisture, grease, and dirt on substrate must be cleaned thoroughly.
- 3. The application must be waited for 2 to 3 weeks until the walls were completely dry off and the moisture content under 12%, because the new constructed cement walls contain a lot of moisture and free alkaline substances that may reduce paint film performance and adhesion.

EPDM4105004X V1.1

STORAGE SHELF LIFE

APPLICATION METHOD

NOTE

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