## **TOPLONG COATING (SILICONE ACRYLIC)**

PRODUCT NUMBER T-200F

**TYPE** Two-pack paint based on special resin and hardener with weather resistant pigment.

**USES** High performance protective paint to be used for building's external wall, aluminum or

stainless steel foil, GRC board and steel structures such as bridges, power stations,

seashore facilities, petrochemical plant's storage tank external etc.

**CHARACTERISTICS** 1. Use non-toxic enamel resin, excellent weather and chemical resistance.

2. Durability as well as fluorine resin.

3. Excellent pollution resistance.

4. High gloss with excellent adhesion.

**FINISH** Gloss

**COLOR** White or colors limited ( due to consider the problem of pigment's weather resistance )

FLASH POINT Above  $20^{\circ}$ C ( $68^{\circ}$ F) (white, mixture)

MASS DENSITY Above 1.0 Kg/L (mixture) VISCOSITY 65 ~ 85 KU (mixture, 25°C)

DRYING TIME Set-to-touch 1/2 hr. Fully cured 7 days (25°C) Dry hard 6 hrs.

**OPTIMUM FILM THICKNESS** Wet 65 microns Dry 30 microns THEORETICAL COVERAGE 58 m²/Gal 14 m<sup>2</sup>/Kg 15.4 m²/L

**OVERCOATING INTERVALS** Min. 4 hrs. Max. 5 days (25°C) MIXING RATIO Base: Hardener = 86:14 (by wt.)

NON-VOLATILE CONTENT Above 55% (white, mixture)

**POT LIFE** 4 hrs. (mixture)

**THINNER** No. T-200S Toplong Thinner

THINNING RATE 5 ~ 15% (cleaning tools excluded)

PRECEDING COATS Epoxy or Toplong Primers (or according to our specific method of application)

SUBSEQUENT COATS T-200V Toplong Clear

STORAGE SHELF LIFE Minimum 6 months under normal storage conditions.

APPLICATION METHOD Airless Spray or Air Spray (If apply by hand brush, the defoamer have to be added, or to

order hand brush type of product.)

FOR AIRLESS SPRAY Graco 317, 619 Tip Size

> Air Pressure 3~5 Kg/cm<sup>2</sup>

Pump Ratio 28:1 or greater

NOTE 1. Mix base and hardener according to the mixing ratio and stir thoroughly before use.

> 2. Avoid applying the paint in rainy or humid weather, and particularly, a wet surface must be thoroughly dried.

3. All equipments must be cleaned immediately after use.

4. When used inside tanks, sufficient ventilation must be provided.

5. The hand brush type's product can also be applied by the roller, but due to if thickness of paint film is too thick, the small bubbles are easily generated, must pay particular attention to.

6. Please refer to the application examples about the painting system or connect with our technical department.

EPDM02T200FX V1.0

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