WATER-BASED CATALYZED EPOXY COATING

RAINBOW

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PRODUCT NUMBER	1030FM
TYPE	A two pack, high performance coating based on outstanding weather and chemicals
	resistant water-based resin, pigment and additives.
USES	Used for cement structures and steel substrates, such as food plants, petrochemical
	plants, hospital etc to resist contamination, weather and chemicals and toxic-free. It is
	more suitable to be use for the fire retardant paints.
CHARACTERISTICS	1. Very good contamination resistance.
	2. Very good weather resistance.
	3. Resist chemicals to splash.
	4. Water as thinner, no fire dangers and non-toxic.
	5. Used for fire retardant paint FM-900 with excellent antifungal effect.
	6. Used for fire retardant paint FM-900 with good adhesion.
FINISH	Flat, semi-gloss
COLOR	Light color series
	Above 1.05 Kg/L (mixture)
VISCOSITY	80~115 KU (mixture)
	Set-to-touch 2 hrs. Dry hard 10 hrs. Fully cured 14 days (25°C, RH=60%)
OPTIMUM FILM THICKNESS	Wet 125 microns Dry 50 microns
THEORETICAL COVERAGE	30.0 m²/Gal 8.0 m²/L
OVERCOATING INTERVALS	Min. 18 hrs.
MIXING RATIO	Marked on the drums
NON-VOLATILE CONTENT	Above 40% (mixture)
POT LIFE	Above 24 hrs. (mixture, 25°C)
THINNER	Tap water
THINNING RATE	0~5% (cleaning tools excluded)
PRECEDING COATS	Concrete: No.410-1 Emulsion Primer
	No.420 Water-based Elastomeric Sealer
	No.1030CP Water-based Epoxy Clear Primer / Sealer
	Galvanized steel: No.500P Galvanized Steel Emulsion Paint Steel: No.1035 Water-based Epoxy Aluminum Tripolyphosphate Primer
	Fire retardant paint:
	EP-66(60μ) + FM-900(depending on size of steel beams) + 1030FM(50μ)
	Spray-applied fire resistive material:
	Indoor: EP-66(60µ) + F-1 (depending on size of steel beams) + 1030FM(50µ)
	Outdoor: EP-66(60µ) + F-100 (depending on size of steel beams) + 1030FM(50µ)
STORAGE SHELF LIFE	Minimum 2 years under normal storage conditions.
APPLICATION METHOD	Airless Spray, Brush, Roller
NOTE	1. Mix base and hardener according to the mixing ratio and stir thoroughly.
	2. Adhered moisture, grease, dirt and dust on substrate must be removed thoroughly.
	3. Avoid applying the paint in rainy weather or relative humidity exceeded 85%.
	4. Since without the stable glue time, so please follow the pot life when applying.
EPDM101030FM V1.0	

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