TIN-FREE HYDROLYSIS SELF POLISHING A/F

PRODUCT NUMBER SP-99K / SP-99KK / SP-99-3K

TYPE The long life tin-free anti-fouling paint based on self polishing resins with Inorganic

toxins.

USES Long life anti-fouling topcoat for fishing boat's bottom. Paint film can self-polish with the

impact of water to a constantly smooth surface, saving a lot of fuels. The antifouling

capacity is direct proportion to paint film thickness.

CHARACTERISTICS 1. No pollution in the ocean because of using the tin-free type resin.

2. Fresh smooth film can be kept by impact of water current.

3. Self polishing effect can reduce resistance and save fuel consumption.

4. Very long life and excellent antifouling effects. (SP-99-3K > SP-99KK > SP-99K)

5. Very fast drying.

6. Tough and abrasion resistant.

7. For high speed ship.

FINISH Flat

COLOR Red oxide, Brown, Bluish green

FLASH POINT Above 26°C (80°F) SPECIFIC GRAVITY Above 1.60 Kg/L VISCOSITY 80 \sim 100 KU (25°C)

DRYING TIME Set-to-touch 1 hr. Dry hard 4 hrs. (25°C)

OPTIMUM FILM THICKNESS Wet $150\sim300$ microns (6.0 ~12.0 mil) Dry $75\sim150$ microns (3.0 ~6.0 mil)

VOLUME SOLIDS 50 %

THEORETICAL COVERAGE 3.33~6.66 m²/L 0.15~0.30 L/m²

OVERCOATING INTERVALS Min. 6 hrs. (25°C)

THINNER No.1407 PCR Thinner (RP-71)

THINNING RATE $5\sim10~\%$ (by wt.)

PRECEDING COATS SP-47 Epoxy General Purpose Primer (EP-111)

SP-50 Epoxy Coal-Tar Anti-Corrosive Primer ($\mbox{EP-05}\,)$

RA-12 Chlor Rubber A/C, HB

STORAGE SHELF LIFE Minimum 6 months under normal storage conditions.

APPLICATION METHOD Airless Spray

FOR AIRLESS SPRAY Tip Size 0.021" ~ 0.035 "

Air Pressure $5\sim 6 \text{ Kg/cm}^2$ Pump Ratio 45:1 or greater

NOTE 1. For spray application the necessary health precautions must be observed.

2. Apply differently colored A/F for 1st and 2nd coats for discrimination.