RAINBOLIC 326

Waterborne Acrylic Topcoat

PRODUCT NUMBER **RAINBOLIC 326**

TYPE Topcoat paint based on waterborne modified acrylic resin

CHARACTERISTICS 1. Suitable for construction steel and steel surfaces not immersed in water.

2. The use of water as the solvent without pollution and fire danger.

3. Good appearance and gloss retention.

4. Good abrasion and weather resistance.

GLOSS Semi-gloss

COLOR White , green & designated color

MASS DENSITY $1.32 \pm 0.05 \text{ kg/ L}$ 90~105KU (25°C) VISCOSITY

DRYING TIME Set-to-touch 2 hr. Dry hard 6 hrs. (25°C) (40µ)

OPTIMUM FILM THICKNESS Wet 90 microns Dry 40 microns

THEORETICAL COVERAGE 43.5m³/Gal 11.5m²/L (Based on dry film 40µ per layer)

Min. 3 hrs. **OVERCOATING INTERVALS** NON-VOLATILE CONTENT 59±2% **VOLUME SOLID** 46%±2% **THINNER** Tap water

THINNING RATE 0~5 wt% (by brush) 0~10 wt% (by spray gun) STORAGE SHELF LIFE Minimum 1 years under normal storage conditions.

APPLICATION METHOD Spray, Brush

NOTE 1. Before application, stir paint evenly, and when paint is too thick, the tap water within

specified quantity can be added.

2. It is recommended that the steel be sandblasted or polished before coating.

3. Adhered water, grease and dust on substrate must be cleaned thoroughly.

4. Substrate temperature should be 3°C above dew point, rainy day and relative humidity during application and curing should be below 75%, or job is to be stopped.

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