SOLVENT FREE POLYURETHANE SPRAY COATING

PRODUCT NUMBER **UP-300**

TYPE Two component solvent free anti-corrosion coating based on polyol resin and polyisocyanate

hardener.

USES Used for metal and concrete substrates anti-corrosion protection.

CHARACTERISTICS 1. 100% volume solid, no VOC emissions.

2. Excellent anti-corrosion and resistance to chemicals.

3. Excellent hardness, tensile strength, abrasion resistance and adhesion to steel.

4. Use special spray equipment to apply fast seamless coating. The thickness can be 2mm.

COLOR Blue and desired color.

DENSITY 1.12 kg/L (mix, 25 °C)

VISCOSITY 400 mPa.s (Base, 25 $^{\circ}$ C) 650 mPa.s (Hardener, 25 $^{\circ}$ C)

Set-to-touch 3 min. Dry hard 30 min. Full cured 7 days (25 °C) **DRYING TIME**

OPTIMUM FILM THICKNESS 500 μ m - 2000 μ m

THEORETICAL COVERAGE $7.57 \text{ m}^2/\text{Gal}$ / $2.0 \text{ m}^2/\text{L}$ / $1.79 \text{ m}^2/\text{kg}$ (DFT=500 μ m)

> 1.89 m^2/Gal / 0.5 m^2/L / 0.45 m^2/kg (DFT=2000 μ m)

MIX RATIO 1:1 (by Volume)

NON-VOLATILE MATTER Above 99 %

POT LIFE 20 Sec (100mL mix, 25 °C)

THINNER Do not use

PRIMER COATINGS UP-202 or epoxy primer

TOP COATINGS Polyurethane coatings, fluorocarbon coatings. STORAGE SHELF LIFE 12 months under normal storage conditions.

APPLICATION METHOD Professional high pressure impacts for mixing spray machine.

NOTE 1. Stir base thoroughly before application.

2. Steel surface treatment: sand blasting to Sa 2 1/2

3. Adhered moisture, grease, dirt, dust, rust and corrosion salts on substrate must be removed thoroughly

4. Mix base and hardener according to the mixing ratio and stir thoroughly.

5. Application environment must be in below 80% RH and steel temperature is higher than dew point 3 °C.

6. Avoid storage in high temperature and high humidity environment.

EPDM71UP300X V1.2

YUNG CHI PAINT & VARNISH MFG. CO., LTD.