

## **RAINBOLIC 25**

Acrylic Finish

PRODUCT NUMBER	RAINBOLIC 25
TYPE	Modified Acrylic finish
CHARACTERISTICS	1. Finish coat for above water areas
	2. Good resistance to sea water .
	3. Good gloss and color retention.
	4. Fast drying.
	5. Easy application
GLOSS	Gloss
COLORS	White and various other colours.
VOLATILE ORGANIC	VOC 450 (g/l) below
COMPOUND CONTENT	
PRODUCT WEIGHT	Above 1.1 kg/L
DRYING TIME	Set-to-touch1 hrsDry hard4 hrs $(25^{\circ}C)$ ( $35 \mu$ )
OPTIMUM FILM THICKNESS	$Wet  78 \thicksim 167 \mu \ (\ \text{Micron} \ ) \qquad Dry  35 \thicksim 75 \mu \ (\ \text{Micron} \ )$
VOLUME SOLID	45 ±2%
THEORETICAL COVERAGE	50.5 m³/Gal 13.3 m³/L @ 35µ
OVERCOATING TABLE	least 3 hours (25 $^{\circ}$ C)
THINNER	RP-71 rubber thinner
THINNER RATE	$0 \sim 2\%$ (by bush and roller) $0 \sim 3\%$ (Airless)
RECOMMENDED SPEC.	Please refer the painting specification
SHELF LIFE	Minimum two years under normal storage condition
APPLICATION METHOD	Airless spray, Bush and Roller
NOTE	1. Adhered water, grease and dust on substrate must be thoroughly clean.
	2. Substrate temperature should be 3 $^\circ\!{\rm C}$ above dew point, rainy day and relative humidity during
	application and curing should be below 85%, or job is to be stopped.
	3. Whilst application in the confine space, adequate ventilation must be maintenance.

EPDM3030025X V1.2

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