SYSTHETIC HIGH ZINC PAINT

PRODUCT NUMBER No.1018HZ

TYPE One-pack high performance anti-corrosive paint, based on special resin and high

zinc powder.

system.

USES Long potent rust preventive coating for tanks, bridges, steel structure, power

towers, offshore installations etc.

CHARACTERISTICS 1. Very fast drying with strong adhesion to steel.

2. One pack, free of pot life, very easy application.

3. Compliance with ASTM A780 and CNS 15257(Repair of damaged and uncoated areas of hot-dip galvanized coatings).

4. Recoat able with epoxy resin and PU etc. for the design of protective coating

5. If weather resistance is required, one to two coats of PU or flour-carbon coating

can be applied on the top or epoxy middle coat.

GLOSS Flat **COLOR** Gray

WEIGHT Above 2.70 kg/L VISCOSITY (25 ℃) 80 - 110 KU (25 °C)

DRYING TIME (25 °C) Set-to-touch 0.5 hrs. Dry hard 1 hrs. (Air)

Wet: $105\sim130\,\mu$ (microns) Dry: $40\sim50 \mu$ (microns) **OPTIMUM FILM THICKNESS** 36.0 m²/Gal 9.5 m²/L 3.5 m³/kg @40 μ (DFT) THEORETICAL COVERAGE

OVERCOATING INTERVALS (25°C) Min. 4 hrs. Above 78.0% NON-VOLATILE CONTENT Above 95.0% NON-VOLATILE ZINC CONTENT (DFT)

Thinner for No.1018HZ **THINNER**

 $0\sim5\%$ (Excluding for cleaning tools) THINNING RATE

SUBSEQUENT COATS Epoxy · Polyurethane

STORAGE SHELF LIFE Minimum 1 year under normal storage conditions.

APPLICATION METHOD Brush, Spray, Roller.

> 1. Before application, stir paint evenly. When paint is too thick, thinner can be added within specified quantity

- 2. One coat for General environment and three coats for Long potent rust area.
- 3. Acid-resistance topcoat is needed if using for acid chemical plant.
- 4. Moisture, grease, rust, dirt and any contaminants on substrate must be removed
- 5. Application should avoid the following environment: rainy day; substrate is damp by dew; temperature is above 40° C or below 10° C.

EPDM421018HZ V1.4

NOTE

YUNG CHI PAINT & VARNISH MFG. CO., LTD.