

VINYL ANTI-CORROSIVE PRIMER

PRODUCT NUMBER	SP-32 (VA-11)
TYPE	Anti-corrosive paint for steel, galvanized steel and light metal based on vinyl resin and
	aluminum pigment.
USES	Anti-corrosive primer for ship bottom, boottop, topside, deck and superstructures.
CHARACTERISTICS	1. Very fast drying.
	2. Very good resistance to sea water and oil.
	3. Tough and flexible.
	4. Good resistance to galvanic action.
FINISH	Flat
COLOR	Silver, Reddish silver
FLASH POINT	Above 26°C (80°F)
SPECIFIC GRAVITY	Above 1.2 Kg/L
VISCOSITY	70 \sim 90 KU (25 $^{\circ}$ C)
DRYING TIME	Set-to-touch 1/2 hr. Dry hard 2 hrs. (25° C)
OPTIMUM FILM THICKNESS	Wet 100 microns (4.0 mil) Dry 40 microns (1.6 mil)
THEORETICAL COVERAGE	37.9 m²/Gal 10.0 m²/L 8.3 m²/Kg
OVERCOATING INTERVALS	Min. 3 hrs. (25°C)
VOLUME SOLIDS	Above 40 %
THINNER	SP-36 Vinyl Thinner (VF-61)
THINNING RATE	5 \sim 10 $\%$ (cleaning tools excluded)
PRECEDING COATS	No.908 Wash Primer (SP-01/02)
	No.1006 Epoxy Zinc Primer (EP-03)
	Epoxy primers
SUBSEQUENT COATS	Vinyl topcoats, Tin-free self polish anti-fouling paint
STORAGE SHELF LIFE	Minimum 1 year under normal storage conditions.
APPLICATION METHOD	Airless Spray, Brush
NOTE	1. Application of vinyl paints should not be done in damp foggy or rainy weather and the
	relative humidity should never exceed 85%.
	2. Refere applying vipul Λ/C steel surface must be thereughly cleaned, and costed with

- 2. Before applying vinyl A/C, steel surface must be thoroughly cleaned, and coated with one coat of wash primer.
- 3. For discriminating the number of coatings, silver and reddish silver coats must be alternatively applied.

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