

ZINC CHROMATE PRIMER

PRODUCT NUMBER SP-55 (OP-93) TYPE Anti-corrosive paint based on alkyd and special resins with zinc chromate pigment. USES Anti-corrosive primer for steel structures and non-ferrous metals. CHARACTERISTICS 1. Good anti-corrosive function, pass the test of dipping 3% salt water for 240 hours. 2. Very good resistance to sea water and oil. 3. Good adhesion. 4. Easy application. COLOR Yellow FINISH Flat HIDING POWER Above 8 m²/L SPECIFIC GRAVITY Above 1.3 Kg/L 80 ~ 100 KU (25℃) VISCOSITY DRYING TIME Set-to-touch 1 hr. Dry hard 6 hrs. (25°℃) Wet 90 microns **OPTIMUM FILM THICKNESS** Dry 40 microns THEORETICAL COVERAGE 41.0 m²/Gal 11.0 m²/L 8.5 m²/Kg OVERCOATING INTERVALS Min. 8 hrs. **VOLUME SOLIDS** Above 44 % THINNER No.805 Paint Thinner (OM-07) THINNING RATE $5 \sim 10 \%$ (cleaning tools excluded) PRECEDING COATS No.908 Wash Primer (SP-01/02) SUBSEQUENT COATS Alkyd topcoats STORAGE SHELF LIFE Minimum 1 year under normal storage conditions. APPLICATION METHOD Airless Spray, Brush, Roller NOTE 1. Before application, stir paint evenly, and when paint is too thick, thinner within specified quantity can be added. 2. Adhered moisture, grease, dirt, damaged or loose old paint and corrosive salts on substrate must be cleaned thoroughly.

3. Avoid applying the paint in rainy, humid weather or substrate temperature excessively high to 40 or low to 10 .

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^{4.} Avoid applying to insufficient drying of previous paint coat.