ACRYLIC VARNISH

PRODUCT NUMBER 618

TYPE The varnish based on acrylic synthetic resin and anti-ultraviolet additive.

USFS Used for colored paint film to protection.

CHARACTERISTICS 1. Fast drying and smooth paint film.

2. High transparency to present original colors.

3. Very good weather resistance with good gloss and color retention.

4. Hard film with good abrasion resistance.

5. Very good adhesion and without glutinosity.

6. Very good chemicals and pollution resistance..

APPEARANCE Transparent liquid MASS DENSITY Above 0.85 Kg/L

VISCOSITY 55~65 KU (25°C)

DRYING TIME Set-to-touch 1/2 hr. Dry hard 4 hrs. (25°C)

OPTIMUM FILM THICKNESS Wet 50 microns Dry 20 microns

THEORETICAL COVERAGE 75.7 m²/Gal 20.0 m²/L 23.5 m²/Kg

OVERCOATING INTERVALS Min. 12 hrs. **VOLUME SOLIDS** Above 40% **THINNER** No.807 Xylene

THINNER RATE $5 \sim 10\%$ (cleaning tools excluded)

STORAGE SHELF LIFE Minimum 2 years under normal storage conditions.

APPLICATION METHOD Brush, Spray.

NOTE 1. Please use the specified thinner to dilute.

> 2. Adhered dust, moisture, sawdust or grease on the substrate must be removed thoroughly.

3. The standard of painting is 1 to 2 times depending on actual need, and avoid painting to insufficient drying of previous paint coat.

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