MOISTURE CURED POLYURETHANE TOPCOAT

PRODUCT NUMBER NO.747

TYPE One component moisture cured polyurethane topcoat based on aliphatic

polyisocyanate resin.

USES Used for wooden, metal, FRP products, and water-proof coating.

CHARACTERISTICS 1. One component, easy to apply.

2. Excellent resistance to chemicals, water and weather.

3. Excellent adhesion, hardness, flexibility and abrasion resistance.

4. Simplest topcoat for anti-corrosion and water-proofing.

COLOR White, grey and desired color.

HIDING POWER Above 12.5 m2/L WEIGHT Above 1.2 kg/L VISCOSITY (25 °C) 60~100 KU (25 °C)

DRYING TIME (25 °C) Set-to-touch 2 hrs. Dry hard 8 hrs. (25 °C) DFT=50 μ m (microns) / WFT=86 μ m (microns) **OPTIMUM FILM THICKNESS**

OVERCOATING INTERVALS (25°C) Min 12 hrs. Max 30 days (25 $^{\circ}$ C)

43.9 m²/Gal / 11.6 m²/L / 9.4 m²/kg (DFT=50 μ m) THEORETICAL COVERAGE

VOLUME SOLID Above 58 % **THINNER** NO.736

THINNING RATE 0~10% (cleaning tools excluded)

SUBSEQUENT COATS Epoxy coating, PU coating, UP-100, NO.789, and NO.890

STORAGE SHELF LIFE 12 months under normal storage conditions.

APPLICATION METHOD Airless spray, spray, brush and roller.

NOTE 1. Adhered moisture, grease, dirt, dust, rust and corrosion salts on substrate must be removed thoroughly.

- 2. Stir thoroughly before application and please use NO.736 thinner for dilution to avoid effect quality.
- 3. The remaining coating must be used as soon as possible, otherwise it will be gelled.
- 4. Coating cover must be tightly closed to avoid reaction with moisture in air to form bubbles and gelation.
- 5. Coating film would not be applied higher than 100 μ m, otherwise easy to bubbling.
- 6. Avoid apply coating in the moisture below 50% RH or above 85% RH.

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