## EPOXY-TAR, SOLVENTLESS

PRODUCT NUMBER

1016 (EP-11)

**TYPE** 

A two-pack, anti-corrosive paint based on solventless epoxy resin and hardener with

coal tar.

**USES** 

Used for power plants, steel plants and chemical factories to resist acids and alkalis.

**CHARACTERISTICS** 

1. Tough and hard film with very good adhesion.

2. 300µ pinhole-less paint film with one coat.

3. Excellent resistance to water, chemicals and corrosion.

4. Excellent resistance to mechanical damage.

5. Relative low cost.

**FINISH** 

Gloss

COLOR Black or brown

MASS DENSITY VISCOSITY

Above 1.2 Kg/L (mixture)

Paste (mixture, 25°C)

**DRYING TIME** 

Set-to-touch 5 hrs. Dry hard 20 hrs.

**OPTIMUM FILM THICKNESS** 

Wet 325 microns Dry 300 microns

THEORETICAL COVERAGE

11.3 m³/Gal 3.0 m<sup>2</sup>/L 2.7 m<sup>2</sup>/Kg

**OVERCOATING INTERVALS** 

NON-VOLATILE CONTENT

Within 24 hrs.

Base : hardener = 28.3 : 71.7 (by wt.)

**MIXING RATIO** 

Above 95% (mixture)

**POT LIFE** 

1/2 hr. (mixture, 25°C)

**THINNER** 

No.1005 Epoxy Thinner (SP-12) (only cleaning tools)

STORAGE SHELF LIFE APPLICATION METHOD Minimum 1 year under normal storage conditions.

NOTE

Trowel, Brush

1. Mix base and hardener according to the mixing ratio and stir thoroughly then keep static about 10~20 minutes before use.

- 2. Adhered moisture, grease, dirt, dust, rust and corrosion salts on substrate must be removed thoroughly.
- 3. Avoid applying the paint in rainy weather or relative humidity exceeded 85%, particularly a wet surface must be thoroughly dried.
- 4. All equipment must be cleaned immediately after use.
- 5. The surface of cement wall or cement products must be thoroughly dried then can be applied.
- 6. When overcoating interval is exceeded, paint surface must be roughened to ensure adhesion.

EPDM101016XX V1.0

Fully cured 7 days (25°C)