## WATER-BASED INTUMESCENT FIRE-RETARDANT COATING

PRODUCT NUMBER FW-30

**TYPE** The water-based fire retardant coating based on nonflammable resin with special pigment and

> additives, which will be inflated with the fire or heat to form a fine foam layer. This foam layer can insulate substrates to contact with the fire, therefore consumedly cut down flammability of

flammable substrates and retard the transmission of heat and the expansion of fire.

**USES** Used for interior wood furniture, RC wall of buildings and interior decoration.

**CHARACTERISTICS** 1. Very fast drying for recoating in a short time.

2. Use the water thinner without any pollution.

3. Inflated above several times when occurred the fire to rapidly reach the fireproof and

fire-retardant effects.

4. Carbonized foam body can resist high temperature up to 1000°C

**FINISH** Flat

**COLOR** White

SPECIFIC GRAVITY  $1.35 \pm 0.05 \text{ Kg/L}$ 

VISCOSITY 90 ± 10 KU (25 °C)

DRYING TIME (25 °C) Set-to-touch 0.5 hr. Dry hard 2 hrs. (25 °C)

Wet 205 micros Dry 110 micros (per coat) **OPTIMUM FILM THICKNESS** 

1.CNS 14705 class 3 : above 386µ (min. 4 times) SUGGESTION OF PAINT FILM

2.BS476 Part 6 : above 327µ (min. 3 times) 3.BS476 Part 7 Class 1 : above 327μ (min. 3 times) : above 160µ (min. 2 times) 4.ASTM E84 class A

1.CNS 14705 class 3 : 868 g/m² (5.7 m²/GAL) THEORETICAL COVERAGE

> Min. 8hrs. Water

: **734** g/m² (6.9 m²/GAL) 2.BS476 Part 6 3.BS476 Part 7 Class 1 :  $734 \text{ g/m}^2 \text{ (6.9 m}^2/\text{GAL)}$ 4.ASTM E84 class A :  $150 \text{ ft}^2/\text{Gal} \ (13.9 \text{ m}^2/\text{Gal})$ 

**OVERCOATING INTERVALS** 

**THINNER** 

Max. 10% (by wt.) THINNING RATE Above 60% **VOLUME SOLIDS** 

STORAGE SHELF LIFE Minimum 12 months under normal storage conditions

FIREPROOF TEST 1.CNS 14705 class 3 2.BS476 Part 6

3.BS476 Part 7 Class 1

4.ASTM E84 class A (UL File No. R14635)

APPLICATION METHOD Spray or Brush.

NOTE 1. Before application, stir paint evenly, when paint is too thick, water can be added within specified quantity

> 2. Adhered moisture, grease, rust, dirt or loose paints film on substrate must be cleaned thoroughly.

- 3. Rough the smooth surface with sand papers and avoid applying the paint in humid exceed 85% RH or temperature low to  $5^{\circ}$ .
- 4. The fireproof effect and dry film thickness of fire retardant coating is in direct proportion, namely the dry film thickness is more thick and the intumescent effect of paint film is better, the fireproof effect is better too.

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