EPOXY CEMENT PRIMER, SOLVENTLESS

PRODUCT NUMBER NO.1073SL

TYPE A two-pack clear solventless primer based on epoxy resin and special hardener.

USES Water and alkalis resistant clear primer for concrete wall, pipes and concrete products.

CHARACTERISTICS 1. Excellent resistance to water, seawater and sewage.

2. The thickness can be 200 µm by brushing one layer.

3. Excellent resistance to acids and alkalis.

4. Tough and hard film with very good adhesion.

5. Excellent abrasion resistance.

COLOR Clear

WEIGHT Above 1.0 kg/L (Mixture) VISCOSITY (25 °C) 60~80 KU (Mixture) (25 °C)

Full-cured 7 days (25 °C) DRYING TIME (25 °C) Set-to-touch 3.5 hrs. Dry hard 12 hrs.

OPTIMUM FILM THICKNESS DFT=100 μ (microns) / WFT=110 μ (microns)

OVERCOATING INTERVALS (25°C) Min 12 hrs. Max 5 days (25 $^{\circ}$ C)

THEORETICAL COVERAGE 34.4 m²/Gal / 9.1 m²/L / 9.1 m²/kg

MIXING RATIO Base: Hardener= 2:1 (weight ratio)

100% **VOLUME SOLID**

POT LIFE 30 min. (Mixture, 25 °C)

THINNER NO.1005 Epoxy Thinner (SP-12) (for cleaning tools)

SUBSEQUENT COATS Epoxy, PU or fluorocarbon coating

STORAGE SHELF LIFE Minimum 1 year under normal storage conditions.

APPLICATION METHOD Brush, roller and trowel.

NOTE 1. Mix base and hardener according to the mixing ratio and stir thoroughly before use.

2. Adhered moisture, grease, dirt, dust, rust and corrosion salts on substrate must be

removed thoroughly.

3. Avoid applying the paint in rainy weather or relative humidity exceeded 85%.

4. All equipment must be cleaned immediately after use.

5. When used in confined space, sufficient ventilation must be provided.

6. When overcoating interval is exceeded, surface must be roughened to insure adhesion.

EPDM101073SL V1.2