



# RAINBOW

## HIGH RED LEAD PRIMER

PRODUCT NUMBER	SP-54 (OP-91)
TYPE	Anti-corrosive paint based on alkyd and special resins with high red lead pigment.
USES	Anti-corrosive primer for steel structures.
CHARACTERISTICS	<ol style="list-style-type: none"><li>1. Very fast drying with excellent adhesion.</li><li>2. Very good resistance to sea water and oil.</li><li>3. Good anti-corrosive function, pass the test of dipping 3% salt water for 240 hours.</li><li>4. Easy application.</li></ol>
COLOR	Orange
FINISH	Flat
HIDING POWER	Above 10 m <sup>2</sup> /L
SPECIFIC GRAVITY	Above 1.65 Kg/L
VISCOSITY	80 ~ 100 KU (25°C)
DRYING TIME	Set-to-touch 1/2 hr.      Dry hard 4 hrs. (25°C)
OPTIMUM FILM THICKNESS	Wet 85 microns      Dry 40 microns
THEORETICAL COVERAGE	44.7 m <sup>2</sup> /Gal      11.8 m <sup>2</sup> /L      7.1 m <sup>2</sup> /Kg
OVERCOATING INTERVALS	Min. 6 hrs. (25°C)
VOLUME SOLIDS	47 %
THINNER	No.805 Paint Thinner (OM-07)
THINNING RATE	5~10 % (cleaning tools excluded)
SUBSEQUENT COATS	Alkyd ship topcoats
STORAGE SHELF LIFE	Minimum 3 years under normal storage conditions.
APPLICATION METHOD	Airless Spray, Brush, Roller
NOTE	<ol style="list-style-type: none"><li>1. Before application, stir paint evenly, and when paint is too thick, thinner within specified quantity can be added.</li><li>2. Adhered moisture, grease, dirt, damaged or loose old paint and corrosive salts on substrate must be cleaned thoroughly.</li><li>3. When substrate is damp with dew or during rainy weather, painting must be suspended.</li><li>4. Avoid applying to insufficient drying of previous paint coat.</li></ol>

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