



# RAINBOW

## HAMMER TONE PAINT

PRODUCT NUMBER	2201
TYPE	The paint based on special alkyd resin with aluminum powder and pigment.
USES	Used for decorating instruments, steel furniture, office tools, medical and surgical equipments etc.
CHARACTERISTICS	<ol style="list-style-type: none"><li>1. Fast drying with good adhesion.</li><li>2. Excellent resistance to weather with gloss and color retention.</li><li>3. Excellent resistance to humid, water and rust.</li><li>4. Be able to obtain the special metallic dapple color by one spray.</li><li>5. Very good resistance to acids and alkalis.</li></ol>
FINISH	Above 70%
COLOR	Glary silver
HIDING POWER	Above 12.5 m <sup>2</sup> /L
SPECIFIC GRAVITY	Above 1.1 Kg/L
VISCOSITY	60 ~ 75 KU (25°C)
DRYING TIME	Set-to-touch 1/2 hr.      Dry hard 2 hrs. (25°C)
OPTIMUM FILM THICKNESS	Wet 125 microns      Dry 45 microns
THEORETICAL COVERAGE	30.3 m <sup>2</sup> /Gal      8.0 m <sup>2</sup> /L      7.3 m <sup>2</sup> /Kg
OVERCOATING INTERVALS	Min. 4 hrs.
VOLUME SOLIDS	Above 36%
THINNER	No.807 Xylene
THINNER RATE	5 ~ 10% (cleaning tools excluded)
PRECEDING COATS	No.902 Red Oxide Surfacer No.903 Gray Surfacer (or according to our company specified method to apply)
STORAGE SHELF LIFE	Minimum 1 year under normal storage conditions.
APPLICATION METHOD	Spray (air pressure 2.5~3 Kg/cm <sup>2</sup> / spray distance 25~35 cm)
NOTE	<ol style="list-style-type: none"><li>1. Adhered rust, old paint film, dust and grease on substrate must be cleaned thoroughly by manual or dynamic tools, and then apply the primer before spraying the hammer tone paint.</li><li>2. Before application, stir paint evenly, and use designed thinner within specified quantity. Excessive or heterogeneous thinner and other varnishes will affect the show of dapple and duration of paint.</li></ol>

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