



RAINBOW

VINYL MARINE FINISH

PRODUCT NUMBER	SP-34 (VF-51)
TYPE	Finish paint based on vinyl resin with weather resistant pigment.
USES	Topcoat for superstructures, deck fittings and
CHARACTERISTICS	1. Very fast drying with excellent adhesion to vinyl A/C. 2. Very good resistance to sea water and oil. 3. Very good resistance to weather. 4. Tough and flexible.
FINISH	Gloss
COLOR	White or desired colors
FLASH POINT	Above 8°C (46°F)
SPECIFIC GRAVITY	Above 1.0 Kg/L
VISCOSITY	70 ~ 90 KU (25°C)
DRYING TIME	Set-to-touch 1/2 hr. Dry hard 2 hrs. (25°C)
OPTIMUM FILM THICKNESS	Wet 95 microns (3.8 mil) Dry 35 microns (1.4 mil)
THEORETICAL COVERAGE	40.0 m ² /Gal 10.5 m ² /L 10.5 m ² /Kg
OVERCOATING INTERVALS	Min. 3 hrs. (25°C)
VOLUME SOLIDS	Above 37 %
THINNER	SP-36 Vinyl Thinner (VF-61)
THINNING RATE	5~10 % (cleaning tools excluded)
PRECEDING COATS	SP-32 Vinyl Anti-Corrosive (VA-11) SP-30 Vinyl Red Lead Primer Epoxy primers
STORAGE SHELF LIFE	Minimum 1 year under normal storage conditions.
APPLICATION METHOD	Airless Spray, Brush
NOTE	Application of vinyl paints should not be done in damp foggy, or rainy weather, and the relative humidity should never exceed 85%.

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