



RAINBOW

RAINBOKYD 11

Alkyd Primer

PRODUCT NUMBER	RAINBOKYD 11
TYPE	Modified zinc phosphate alkyd primer
CHARACTERISTICS	<ol style="list-style-type: none">1. Suitable for use on superstructures and on steel surfaces not normally exposed to water immersion.2. Economic general purpose maintenance and newbuilding primer.3. The adhesion of subsequent coats is not affected by long weathering periods of the primer.4. Lead-and chromate free5. Should not be used over zinc primers, except when exposed to dry interior conditions.6. To be recoated with conventional paint systems.7. Low-flame spread
GLOSS	Flat
COLORS	Grey, brown
VOLATILE ORGANIC COMPOUND CONTENT	VOC 450 (g/l) below
PRODUCT WEIGHT	Above 1.4 kg/L
DRYING TIME	Set-to-touch 30 min Dry hard 4 hrs (25°C) (35μ)
OPTIMUM FILM THICKNESS	Wet 62.5μ (Micron) Dry 35μ (Micron)
VOLUME SOLID	56±2%
THEORETICAL COVERAGE	60.5 m ² /Gal 16 m ² /L
OVERCOATING TABLE	Least 6 hours
THINNER	No.805 Paint Thinner (OM-07)
THINNER RATE	0~2% (by bush and roller) 0~3% (Airless)
RECOMMENDED SPEC.	Please refer the painting specification
SHELF LIFE	Minimum two years under normal storage condition
APPLICATION METHOD	Airless spray, Bush and Roller
NOTE	<ol style="list-style-type: none">1. Adhered water, grease and dust on substrate must be thoroughly clean.2. Substrate temperature should be 3°C above dew point, rainy day and relative humidity during application and curing should be below 85%, or job is to be stopped.3. Whilst application in the confine space, adequate ventilation must be maintenance.

EPDM3030011X V1.1

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